

# OFFSHORE TANK EQUIPMENT













Fort Vale equipment has been widely used on tanks transporting and storing chemicals, fuel, acids and waste cargoes in the offshore drilling industry since 1970s.

We have a range of fully-compliant equipment for all cargo applications for both vertical and horizontal tanks, as well as a complementary range of dry disconnect couplings.

Fort Vale offshore equipment offers you complete safety and reliability in demanding operating environments.

#### **Manlid Assemblies**

A manlid assembly allows access to the vessel for personnel to carry out inspection or repair to the tank shell.

Standard sizes are 460mm and 500mm. Neckrings can be straight or profiled with a compensating ring if required. We offer a choice of swingbolt assemblies and gasket materials. Within our range, we have assemblies to suit a wide variety of applications from foodstuffs to high-hazard cargoes. \*(X in part number denotes variable - options available)

### **B** Relief Valves

A relief valve is generally installed into the vapour space of a vessel. It is designed to protect the vessel

from accidental over-pressure and from implosion due to unwanted vacuum conditions.

C

Depending on the application, relief valves can vary in connection size from DN20 ( $\frac{3}{4}$ ") to DN125 (5") and can provide pressure only or combined pressure and vacuum relief.

Standard connections are flanged or threaded and we have a selection of hygienic fittings. We can manufacture lined and coated relief valves for corrosive cargoes, and we supply a wide range of ancillaries such as flanges, flame arresters, cowls, burst discs and manometers. \*(X in part number denotes variable - options available)

#### **©** Inspection Hatch

An inspection hatch allows access to the vessel for product sampling or to insert CIP equipment. Standard sizes are 170mm and 300mm. Neckrings can be straight or profiled with a compensating ring if required.

We offer a choice of swingbolt assemblies and gasket materials. Within our range, we have assemblies to suit a wide variety of applications from foodstuffs to high- hazard cargoes.

## **D** Bottom Outlet Assembly

The bottom outlet assembly is fitted to the drain point

of the vessel and is used to load and discharge cargo.
The bottom outlet assembly comprises of:
Primary closure - 3" NB 90° Footvalve with
extended reduced outlet

Secondary closure - 2" NB ball valve
Tertiary closure - 2" BSP outlet and cap
The outlet pipe incorporates a 3/4" sampling point
with firesafe ball valve fitted with a cap
The length of the assembly can also be made to
suit customer requirements. The footvalve can be
supplied with a replaceable seat.

Other outlets connections are available: flanged, camlock, dry disconnect

### **E** For Helifuel 28F/00900490F00

3" 90° Helifuel Bottom Outlet Assembly Specifically designed to fit DNV 2.7-1 Helifuel offshore tanks.

#### **Spares and Ancillaries**

We supply a huge range of spares and ancillary items to complement our valves such as gauzes, caps and gauges, as well as consumable parts such as seals, gaskets, fasteners and burst discs. We also stock tank ancillaries such as catwalks and data plates.

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## FORT VALE. FOLLOW THE LEADER.