

# Valve Repair and Maintenance

**Accessories & Spare Parts** 



We supply a range of special tools and repair kits to do scheduled maintenance and repair procedures to our valves.

We recommend that you use the correct special tools to help you do maintenance and repairs quickly and easily without causing damage to the valve or the new spare parts.

A selection of step-by-step maintenance instruction manuals is also available, please contact us.

**CAUTION:** Valve maintenance and repair can be dangerous. To do maintenance, you must have experience and qualifications related to valve installation on pressure vessels and systems.

### Relief Valve Pressure/Vacuum Test Rig Part No: 400/8000



### Specification

You can use the relief valve test rig to test the pressure and vacuum setting of Hyper Maxi, Super Maxi, Twinact, Uniact, Minnow and Steam relief valves.

#### Valve connection

21⁄2" BSP.

We supply adaptors to change to other BSP and flanged connections.

**Test rig supply connection** 1/4" BSP female socket

# Test range

From -0.7 Bar to 6.9 Bar (-10 PSI to 100 PSI) Related documents

Operating Instructions: OPIN26. Please contact us.

### Footvalve & Relief Valve Seat Repair Kit Part No: 3" Kit - 400/2600 Part No: 4" Kit - 400/2900



### Specification

You can use the seat repair kit to re-surface the seating face of a valve if there is damage caused by corrosion.

#### Compatible

**3" Kit:** compatible with 2<sup>1</sup>/<sub>2</sub>" Super Maxi relief valve and 3" Cleanflow and Highlift footvalves

**4" Kit:** compatible with 4" Cleanflow & Highlift footvalves **Connection** 

Compatible with power tools with a 1/2" chuck

#### **Kit contents**

Selection of grinding and polishing discs Selection of face-forming tools Instruction manual

#### **Related documents**

Operating Instructions: 3" Kit OPIN70, 4" Kit OPIN77. Please contact us.

### **Spare Parts: Grinding Discs**

Part No. 3"	Part No. 4"
400/2610	400/2615
400/2620	400/2625
400/2630	400/2635
400/2640	400/2645
	400/2610 400/2620 400/2630



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# **Relief Valve Tool Kits**

Description	Part No.
Test rig adaptor flange - adapts 2½"BSP to 3"ASA150, DIN65 PN10 & DIN80 PN6	425/1000
C spanner - to install/remove Twinact relief valves	400/3000
C spanner - to install/remove Super Maxi relief valves	400/3001
Tightening tool for MKIII Super Maxi relief valves	400/8380
Tool kit - 11/2" & 21/2" Twinact valves	400/1000
Tool kit - 65mm & 80mm Super Maxi & Hyper Maxi relief valves	400/8300



# Footvalve Tool Kits

Description	Part No.
3" Cleanflow footvalve tool kit	400/2150
3" Highlift footvalve tool kit	400/2450

# **Ball Valve Tool Kits**

Description	Part No.
1½" ball valve tool kit	400/2500
3" ball valve tool kit	400/2200

## **Butterfly Valve Tool Kits**

Description	Part No.
2" butterfly valve tool kit	400/2300
3" butterfly valve tool kit	400/2700

